



UNIVERSITÀ  
POLITECNICA  
DELLE MARCHE

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Montreal Protocol - MOP31 - Rome 2019

**SIDE EVENT**

Latest developments on refrigeration standards at international and  
European level

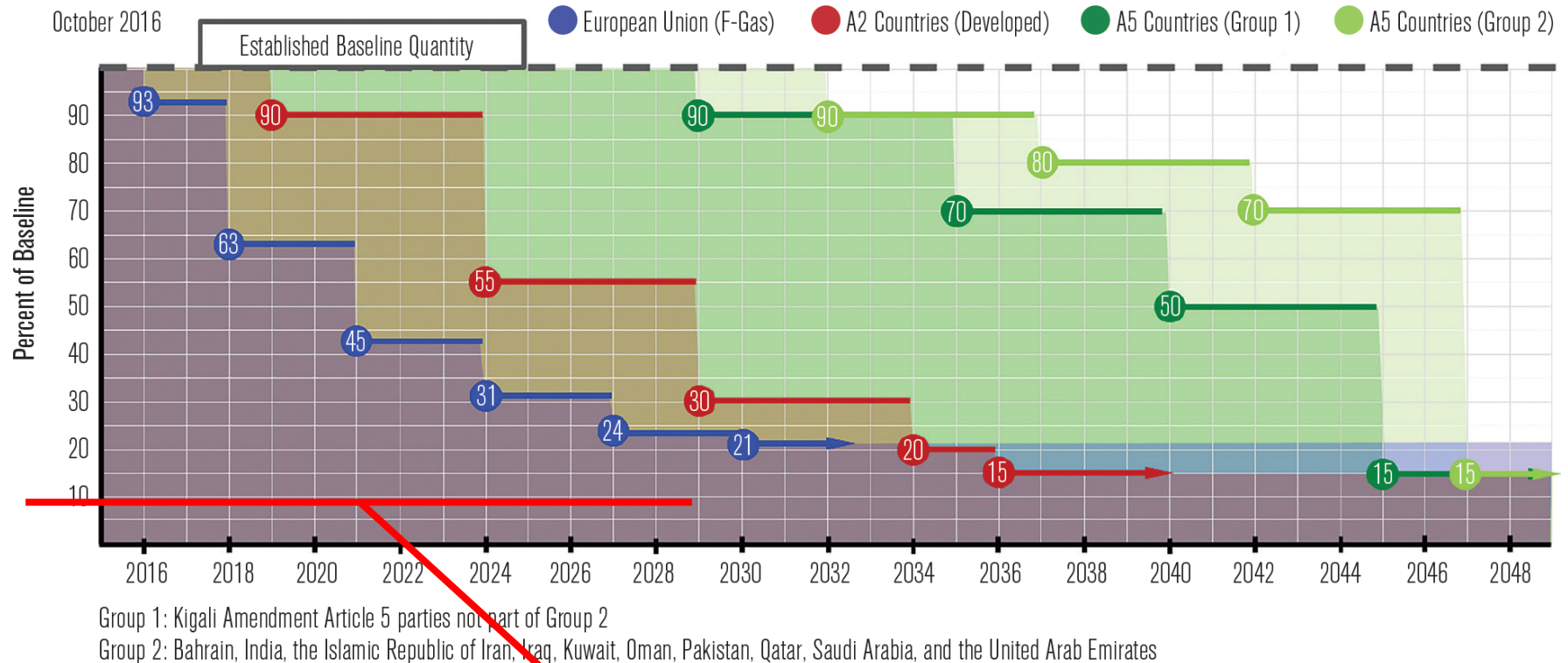
Wednesday, November 6, 2019

**"Context of RACHP safety standards  
under Montreal Protocol and Kigali Amendment"**

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TEAP/RTOC

(The views presented here are the views of the author and do not necessarily represent the  
views of the TEAP and/or RTOC)



average GWP  $\approx 300$

a) compliance with Kigali Amendment (and local regulations) requires that average refrigerants GWP be around 300, at least in the medium term

	ODP	GWP	
<b>1st generation</b> (1940 to 1990)	<b>very high</b>	<b>very high</b>	<b>CFCs</b>
<b>2nd generation</b> (1990 to 2010)	<b>low</b>	<b>high</b>	<b>HCFCs and HFCs</b>
<b>3rd generation</b> (1995 to 2020)	<b>zero</b>	<b>high</b>	<b>HFCs</b>
<b>4th generation</b> (2010 onwards)	<b>zero</b>	<b>medium/low</b>	<b>low-GWP HFCs HFOs</b>

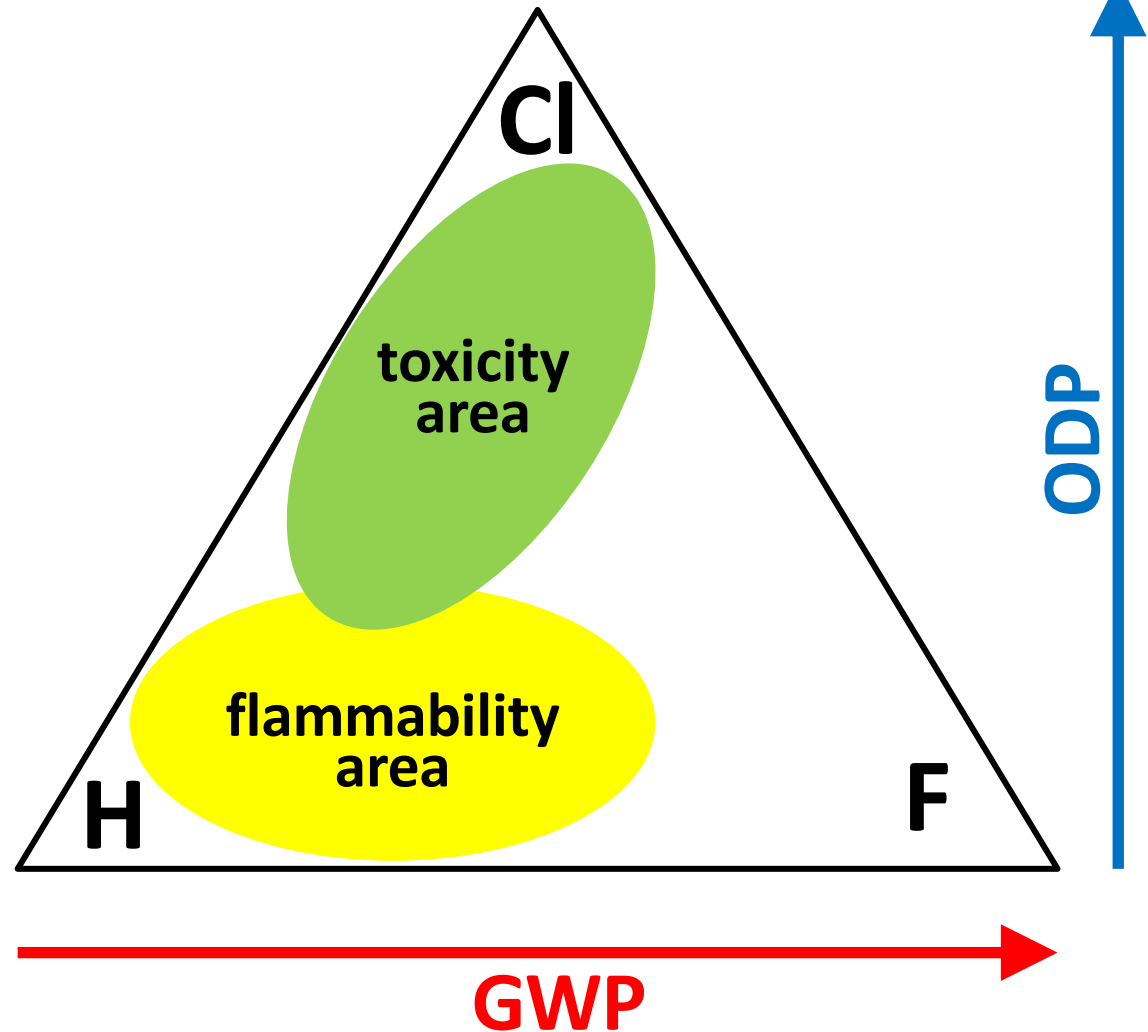
- **there is no 5th generation**
  - b) **in the recent past refrigerants have evolved towards increased sustainability, but we are running out of alternatives**

from



to

- CFC
- HCFC
- HFC
- HFO

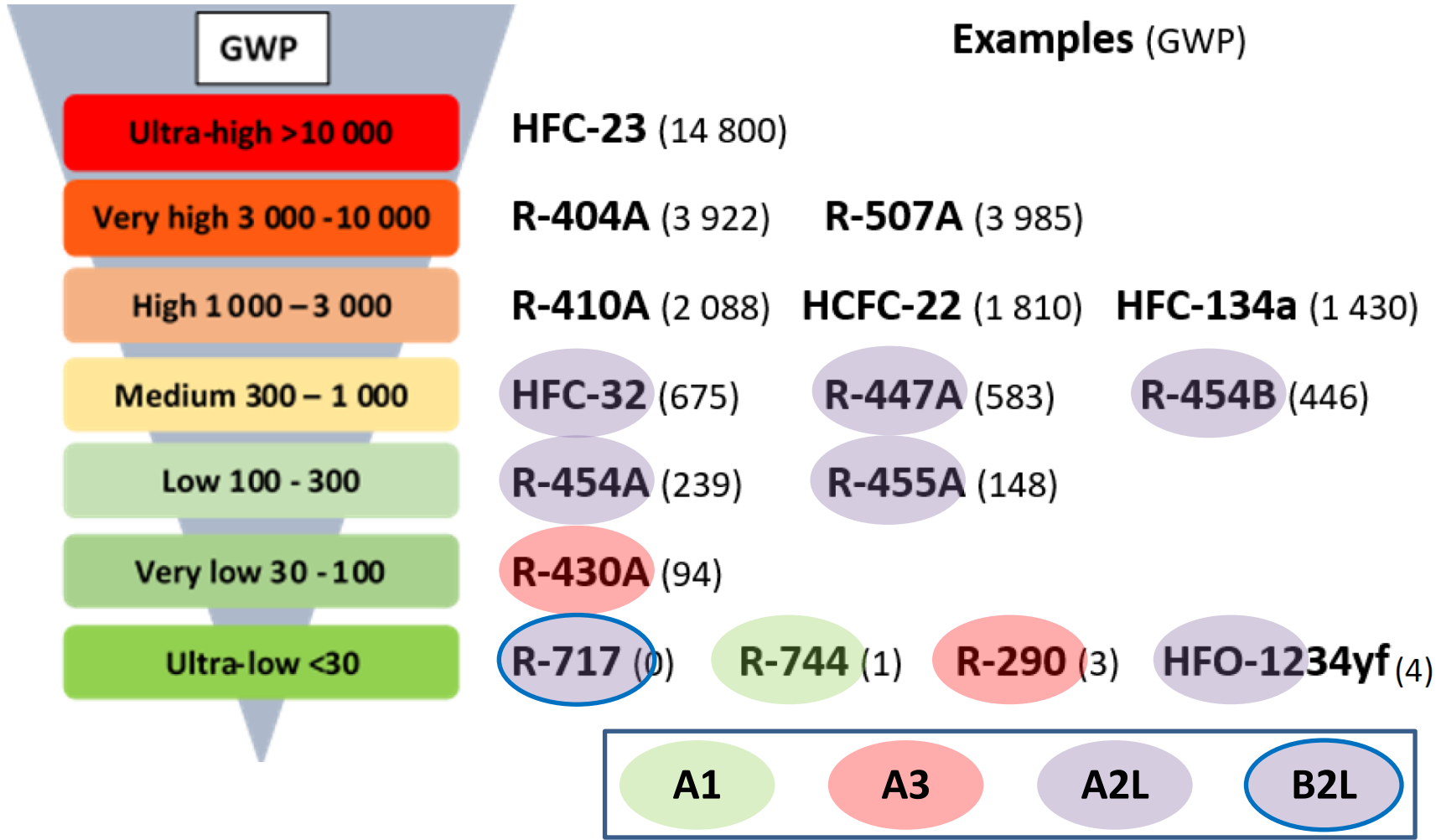


- c) to cope with environmental requisites, flammability is a feature that must be accepted;

## ASHRAE/ISO 817 Safety Classifications

ASHRAE Classification			
Highly Flammable (3)	A3	B3	Examples: Propane A3
Flammable (2)	A2	B2	R-152a A2
Mildly Flammable (2L)	A2L	B2L	HFO-1234yf A2L
Practically Non-Flammable (1)	A1	B1	R-134a A1
	Lower Toxicity (A)	Higher Toxicity (B)	

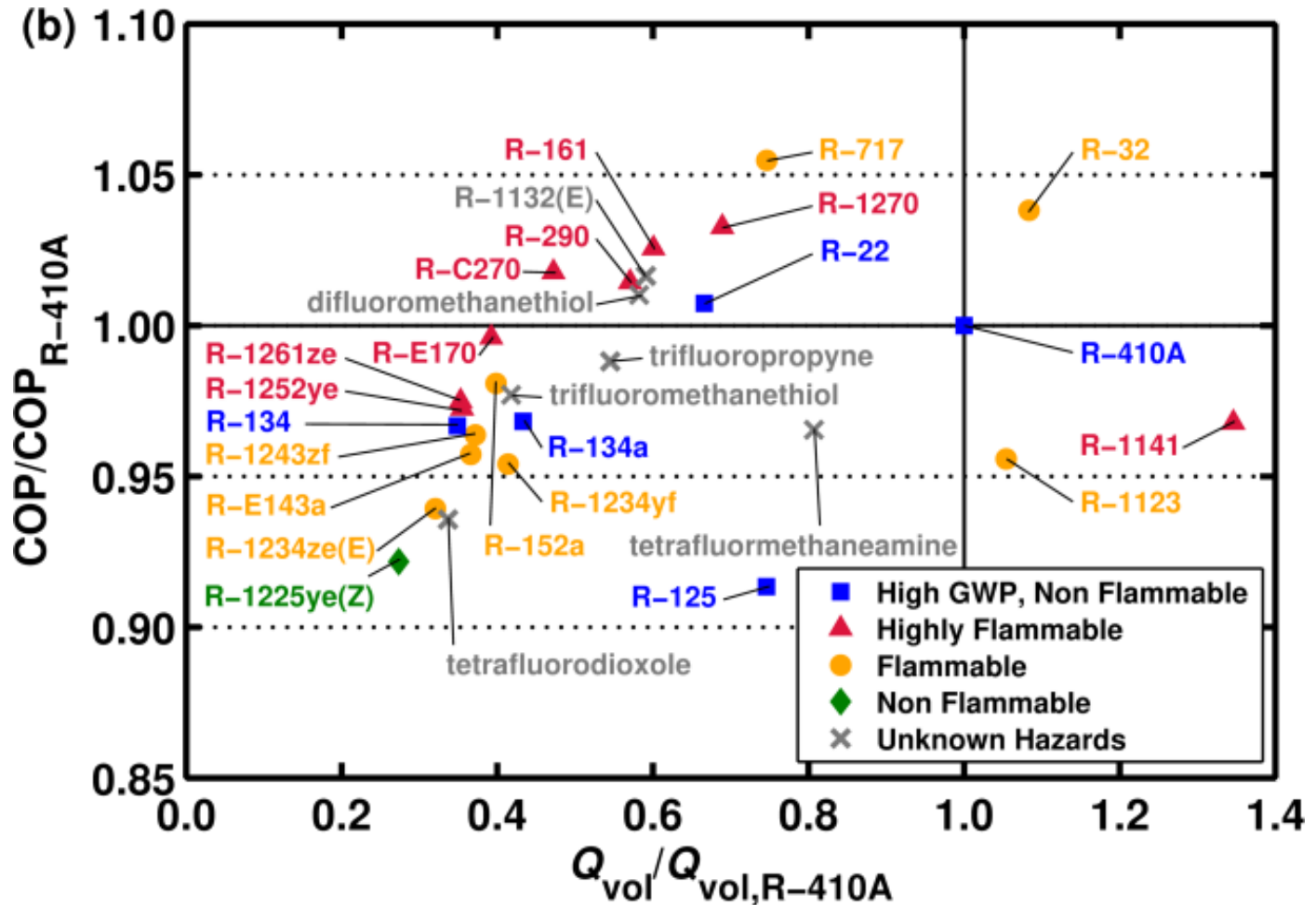
- d) the use of A2, A2L and A3 refrigerants may become necessary for specific applications



e) available alternatives are often in the "flammable" domain

Air  
Conditioning  
basic cycle

Simulation with  
optimized Heat  
Exchangers



f) also in terms of Energy Efficiency feasible alternatives reside in the "flammable" domain

**In conclusion, acknowledging the fact that available alternatives are limited and most often flammable, it is necessary:**

- **to select the most adequate refrigerant for each application, recognizing environmental and safety considerations,**
- **to use high efficiency and leak-free equipment,**
- **to improve refrigerant handling practices (equipment commissioning, servicing and decommissioning).**

**Most of all,**

- **SAFETY STANDARDS have to be adequately updated and improved in order to take into account technology innovation and extended applications;**





**Thank you for your attention**